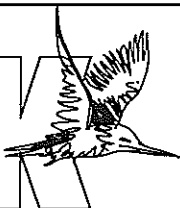


KINGFISHER



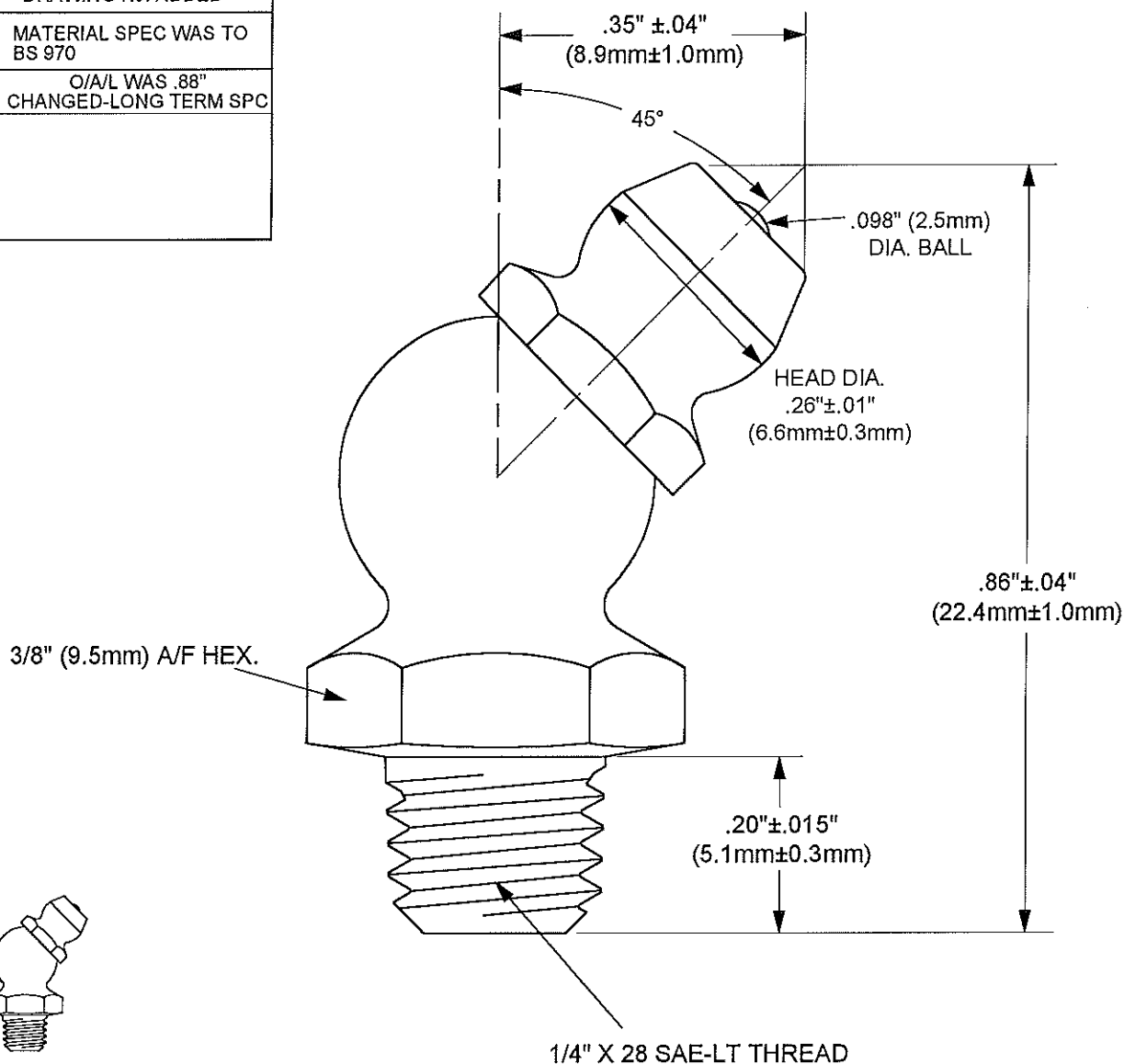
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AMENDMENTS

DATE	AMENDMENT
15.02.96	REDRAWN & VERIFIED MATERIAL SPEC ADDED. DRAWING No. ADDED
13.09.02	MATERIAL SPEC WAS TO BS 970
06.04.09	O/A/L WAS .88" CHANGED-LONG TERM SPC



MATERIALS:

BODY: MILD STEEL - 11SMnPb30 FREE CUTTING (BS EN 10277-3) (AISI 12L14)

HEAD: MILD STEEL - 11SMnPb30 FREE CUTTING (BS EN 10277-3) (AISI 12L14)
CARBO-NITRIDED CASE HARDENED
(.005" - .009" 83 ROCKWELL 15N MIN.
EQUIV. 450 VICKERS HV1)

PLATING: ZINC PLATED, YELLOW CHROMATION
(72 HOURS TO RED RUST MIN. ASTM B117)

SPRING: STEEL - HS3 (BS5216) STRESS RELIEVED
(AISI 1084/1086)

BALL: CARBON STEEL - AISI 1013/1018 (080A15 BS 970)

CODE NUMBER: **211637**

DRAWING No. **211637/1A**

DESCRIPTION:
1/4" x 28 SAE-LT
45° ANGLE HYDRAULIC GREASE FITTING

COMPILER & DATE: R.H. 15.02.96	CHECKED BY & DATE: J.A.F. 15.02.96
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CAD
DRAWING SCALE **5:1**

ISSUE DATE: